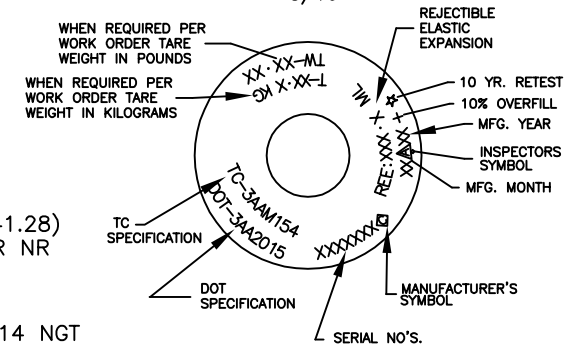
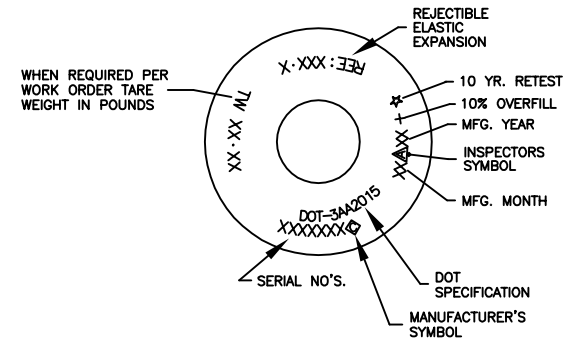


DOT/TC STAMPING LAYOUT
(NOT TO SCALE)
CHARACTER HEIGHT:
5/16"



DOT STAMPING LAYOUT
(NOT TO SCALE)
CHARACTER HEIGHT:
5/16"



SPECIFICATION	DOT3AA	TC3AAM
WEIGHT	62 LBS NOM	28.12 Kg NOM
VOLUME	1,379 CU IN NOM	22.60 L NOM
SERVICE PRESSURE	2,015 PSIG	154 BARS
TEST PRESSURE	3,360 PSIG	23.16

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST
PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)
RUBBER BAND / PALLETIZE / STRETCH WRAP

NOTES:

1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).
3. NORRIS PART NUMBER 3740743-50 IS AUTHORIZED AS A SUBSTITUTE FOR THIS DRAWING. HOWEVER 3740743-50 DIMENSIONS WITH A MINIMUM REPORTED WALL THICKNESS OF 0.144 (3.66) SHALL BE USED TO REPORT.

CONFIDENTIAL
DO NOT DUPLICATE

NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY

2	ADD NOTE 3	DLH	11/22/10
1	REV. LOGO	DLH	9/10/10
REV	DESCRIPTION	BY	DATE

DRWN.	D. HARRIS
CHKD.	<i>[Signature]</i> 11/29/10
APPD.	<i>[Signature]</i> 11/29/10
SCALE	NONE

UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)		TITLE	DRAWING NUMBER
DECIMAL ± .01		110 FT ³ BILLET PIERCED CYLINDER	3740743-00
ANGULAR ± 1 DEG	DATE	11/9/09	