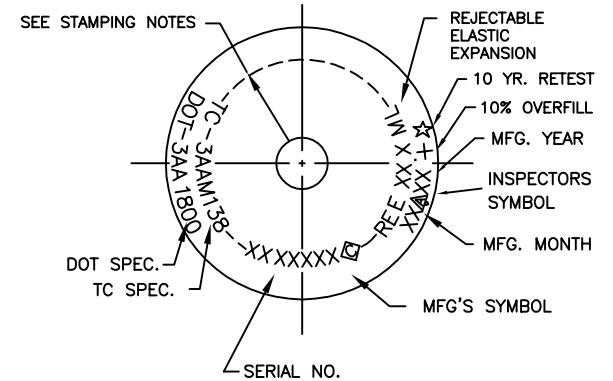
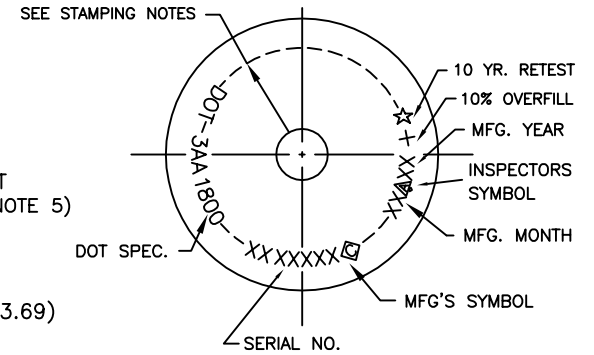
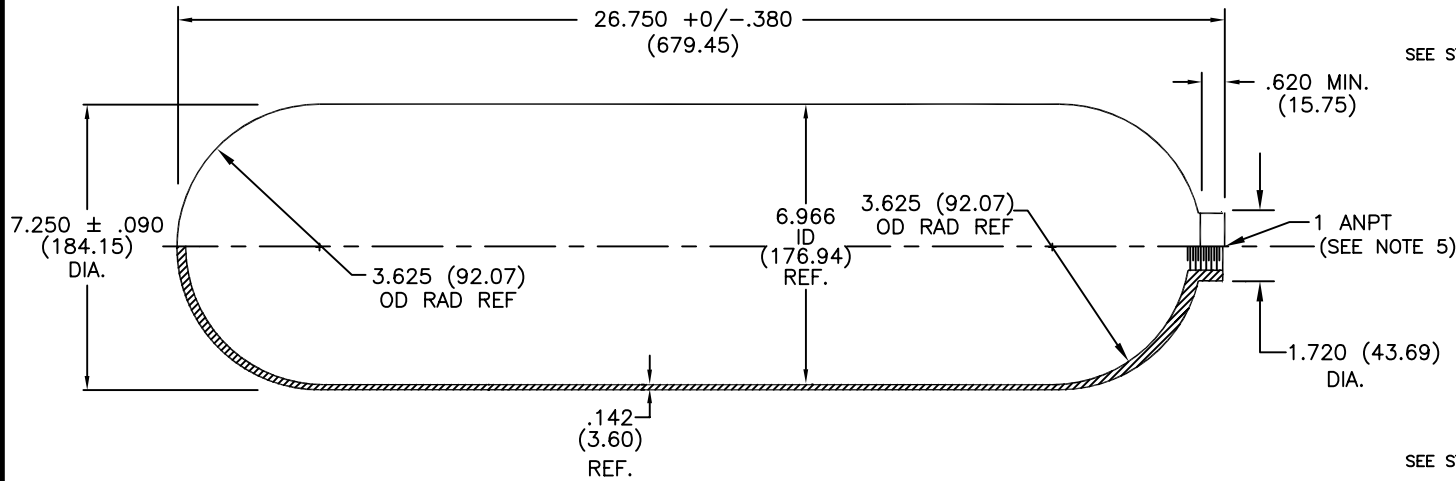


DOT/TC STAMPING LAYOUT:

NOT TO SCALE
 CHARACTER HEIGHT:
 5/16" ALL



STAMPING NOTE:

- CENTERLINE OF STENCILING IS TO BE 1.250" FROM THE NECK O.D. OF THE CYLINDER.

SPECIFICATION	DOT-3AA	TC-3AAM
WEIGHT	27.00 LBS NOM - 28.00 LBS MAX	12.24 KG NOM - 12.70 KG MAX
CAPACITY	878 CI NOM	14.38 L MAX
SERVICE PRESSURE	1,800 PSIG	138 BAR
TEST PRESSURE	3,000 PSIG	20.70 MP _a

NOTES:

- MATERIAL : 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
 VAPOR BLAST
 ZINC PHOSPHATE PER TT-C-490 AND FOR A MIN OF 1000 MG PER SQ FT
- EXTERNAL FINISH SHOTBLAST
 PAINT PER WORK ORDER
- PACKAGING :PLUG INLET WITH 1" NGT PLUG
 RUBBER BAND, BAG, CARTON, PALLETIZE, BAND AND STRETCH WRAP
- THREADS TO CONFORM TO MIL-P-7105.

CONFIDENTIAL
DO NOT DUPLICATE

NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY

1	REV. LOGO	DLH	4/15/13
REV	DESCRIPTION	BY	DATE
UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)			
DECIMAL ± .01	TITLE	853 IN ³ DRAWN CYLINDER, (63 FT ³)	
ANGULAR ± 1 DEG	DATE	DRAWING NUMBER	3240726-1X
SCALE	NONE	2/14/07	

DRWN. D. HARRIS
 CHKD. DLH 4/15/13
 APPD. JW 4/15/13
 SCALE NONE