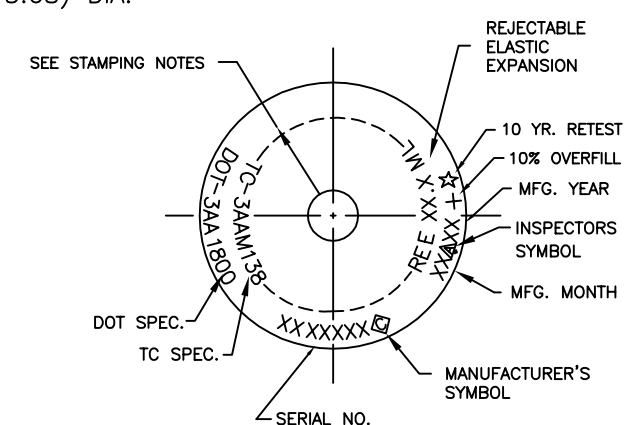
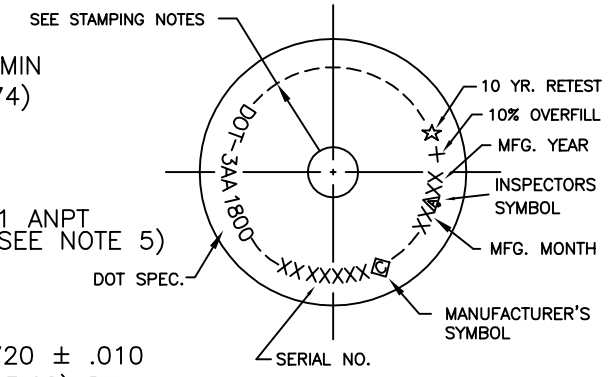


TC/DOT STAMPING LAYOUT:  
 NOT TO SCALE  
 CHARACTER HEIGHT:  
 1/4" ALL



SPECIFICATION	DOT-3AA	TC-3AAM
WEIGHT	22.37 LBS NOM - 23.37 LBS MAX	10.1 KG NOM - 10.6 KG MAX
CAPACITY	665 CI NOM	10.9 L NOM
SERVICE PRESSURE	1,800 PSIG	138 BAR
TEST PRESSURE	3,000 PSIG	20.70 MPa

- NOTES:
- MATERIAL : 4130
  - INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE  
 VAPOR BLAST  
 ZINC PHOSPHATE PER TT-C-490 AND FOR A MIN OF 1000 MG PER SQ FT
  - EXTERNAL FINISH SHOTBLAST  
 PAINT PER WORK ORDER
  - PACKAGING :PLUG INLET WITH 1" NGT PLUG
  - THREADS TO CONFORM TO MIL-P-7105.

STAMPING NOTE:  
 1. CENTERLINE OF STENCILING IS TO BE 1.000" FROM THE NECK O.D. OF THE CYLINDER.

**CONFIDENTIAL**  
**DO NOT DUPLICATE**

**NON-CONTROLLED DOCUMENT**  
**QA/PC DEPARTMENT**  
**REFERENCE ONLY**

1	REV. LOGO	DLH	4/15/13
REV	DESCRIPTION	BY	DATE
UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)			
DECIMAL ± .01	TITLE	640 IN <sup>3</sup> DRAWN CYLINDER, (48 FT <sup>3</sup> )	
ANGULAR ± 1 DEG	DATE	DRAWING NUMBER	
	2/7/07	3240623-1X	

DRWN. D. HARRIS  
 CHKD. DLH 4/15/13  
 APPD. JW 4/15/13  
 SCALE NONE