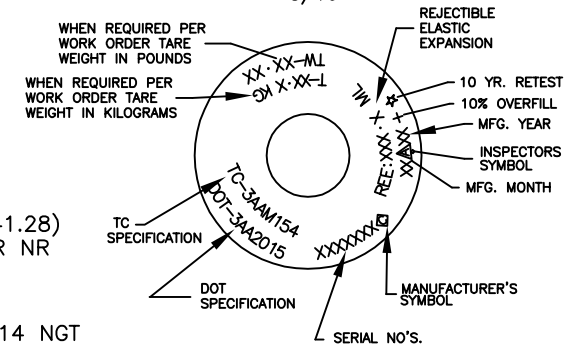
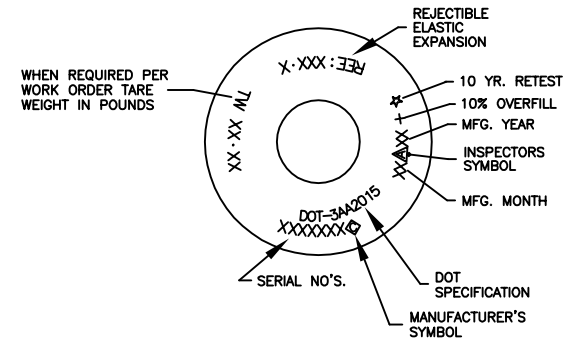


DOT/TC STAMPING LAYOUT
(NOT TO SCALE)
CHARACTER HEIGHT:
5/16"



DOT STAMPING LAYOUT
(NOT TO SCALE)
CHARACTER HEIGHT:
5/16"



| SPECIFICATION | DOT3AA | TC3AAM |
|------------------|-----------------|-----------------------|
| WEIGHT | 67.5 LBS NOM | 30.61 Kg NOM |
| VOLUME | 1,650 CU IN NOM | 27.04 L NOM |
| SERVICE PRESSURE | 2,015 PSIG | 154 BARS |
| TEST PRESSURE | 3,360 PSIG | 23.16 MP _a |

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST
PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)
RUBBER BAND / PALLETIZE / STRETCH WRAP

NOTES:

1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).
3. TEST REPORTS AND SPECIFICATIONS REQUIRED WITH SHIPMENT.

CONFIDENTIAL
DO NOT DUPLICATE

NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY

| | | | |
|------------------------------|--------------------|---|---|
| 1 | REV. LOGO | DLH | 10/18/10 |
| REV | DESCRIPTION | BY | DATE |
| UNITS INCHES (mm) | | HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA | |
| TOLERANCES (EXCEPT NOTED) | | | |
| CHKD. D.H. 10/18/10 | DECIMAL ± .01 | TITLE | 150 FT ³ BILLET PIERCED CYLINDER |
| APPD. D.H. 10/18/10 | ANGULAR ± 1 DEG | DATE | 11/9/09 |
| SCALE NONE | | DRAWING NUMBER | 3740746-00 |