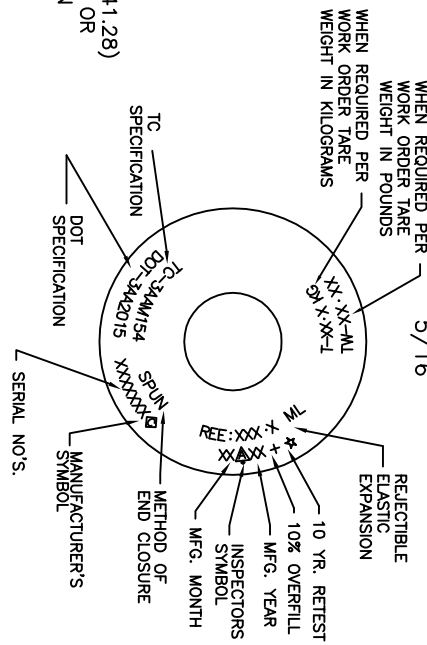


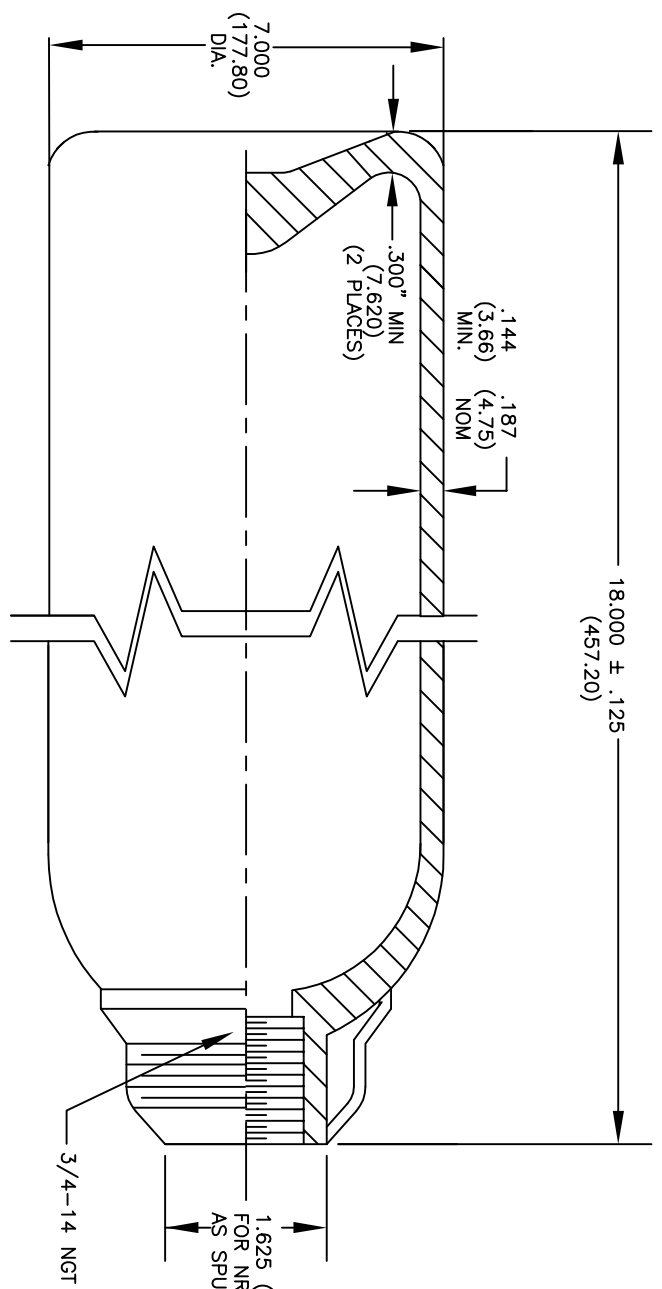
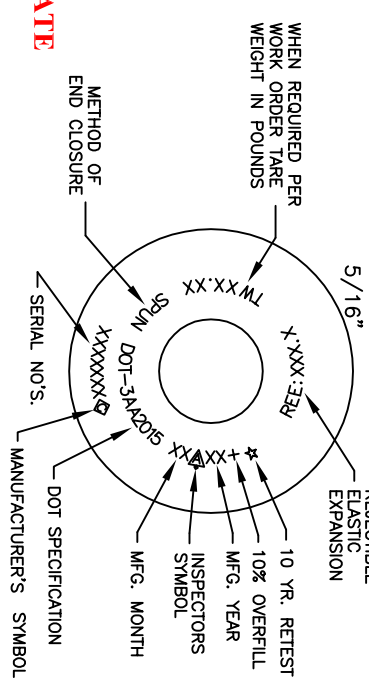
# DOT/TC STAMPING LAYOUT

(NOT TO SCALE)  
CHARACTER HEIGHT: 5/16"



# DOT STAMPING LAYOUT

(NOT TO SCALE)  
CHARACTER HEIGHT: 5/16"



SPECIFICATION	DOT-3AA	TC-3AAM
WEIGHT	27 LBS NOM	12.2 KG NOM
VOLUME	500 CU IN NOM	8.1 L NOM
SERVICE PRESSURE	2,015 PSIG	154 BAR
TEST PRESSURE	3,360 PSIG	23.16 MPA

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743) RUBBER BAND / PALLETIZE / STRETCH WRAP

- NOTES:
1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
  2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).

**CONFIDENTIAL**  
**DO NOT DUPLICATE**  
**NON-CONTROLLED DOCUMENT**  
**QA/PC DEPARTMENT**  
**REFERENCE ONLY**

DRWN.	D. HARRIS	DATE	11/3/10
CHD.	1/6/11	SCALE	NONE
APPD.	1/6/11	ANGULAR	± 1 DEG
REV	1	ADD TC FORMAT	DLH 1/6/11
UNITS	INCHES	DESCRIPTION	BY DATE
TOLERANCES (DECIMAL)	± .01	TITLE	40 FT <sup>3</sup> SPUN (BILLET TUBE) CYLINDER
		HUNTSVILLE FACILITY 527 GREEN OAK ROAD HUNTSVILLE, AL 35893 USA	
SCALE	NONE	DRAWING NUMBER	2740718-15