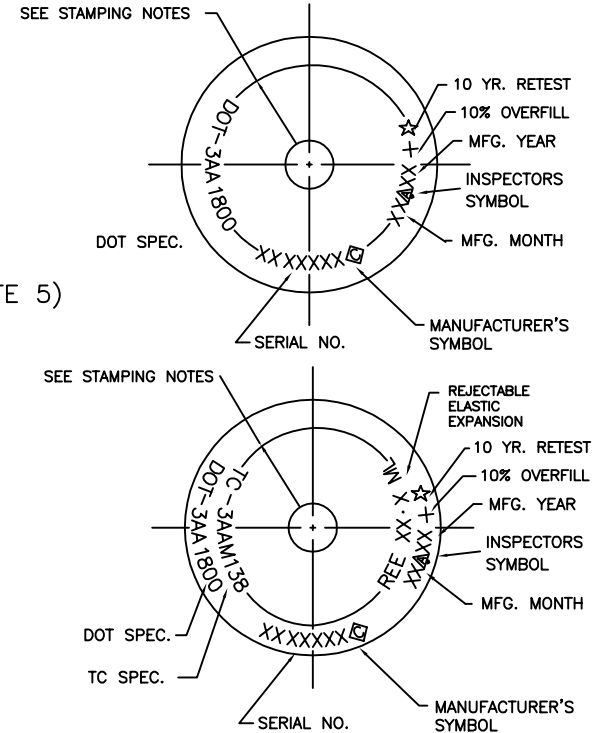


DOT/TC STAMPING LAYOUT:
NOT TO SCALE
CHARACTER HEIGHT:
1/4" ALL



STAMPING NOTE:
1. CENTERLINE OF STENCILING IS TO BE 1.000" FROM THE NECK O.D. OF THE CYLINDER.

SPECIFICATION	DOT-3AA	TC-3AAM
WEIGHT	15.47 LBS NOM - 17.80 LBS MAX	7.12 KG NOM - 8.1 KG MAX
CAPACITY	539 CI NOM	8.8 L NOM
SERVICE PRESSURE	1,800 PSIG	138 BAR
TEST PRESSURE	3,000 PSIG	20.70 MPa

NOTES:

1. MATERIAL :4130
2. INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
VAPOR BLAST
ZINC PHOSPHATE PER TT-C-490 AND FOR A MIN OF 1000 MG PER SQ FT
3. EXTERNAL FINISH SHOTBLAST
PAINT PER WORK ORDER
4. PACKAGING :PLUG INLET WITH 1" NGT PLUG
5. THREADS TO CONFORM TO MIL-P-7105.

CONFIDENTIAL
DO NOT DUPLICATE

NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY

1	REV. LOGO	DLH	4/15/13
REV	DESCRIPTION	BY	DATE
UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)			
DECIMAL ± .01	TITLE	514 IN ³ DRAWN CYLINDER, (38 FT ³)	
ANGULAR ± 1 DEG	DATE	DRAWING NUMBER	
	2/2/07	3240619-1X	

DRWN. D. HARRIS
CHKD. DLH 4/15/13
APPD. JW 4/15/13
SCALE NONE