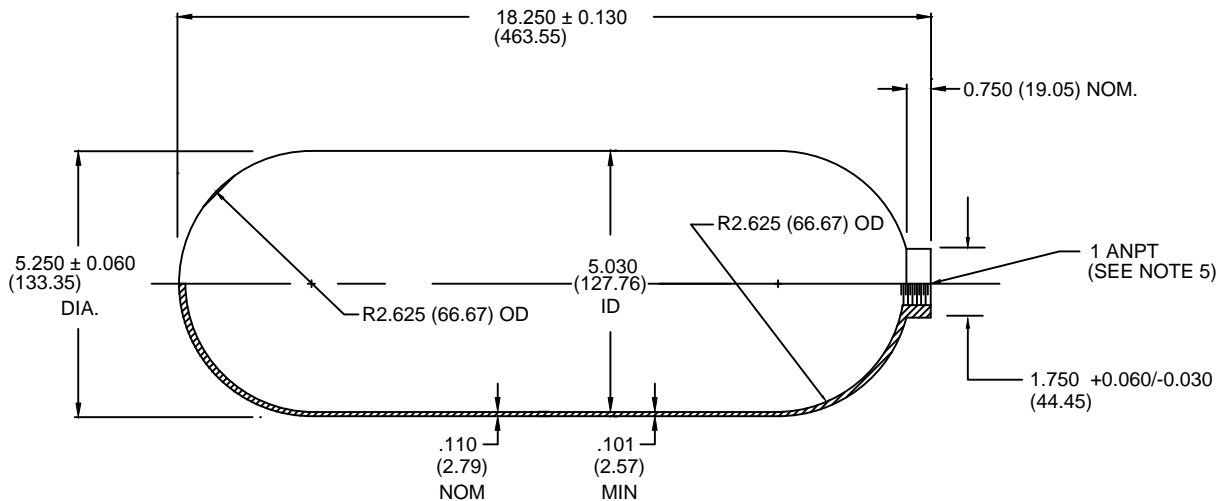


DOT/TC STAMPING LAYOUT

CHARACTER HEIGHT: 1/4" ALL



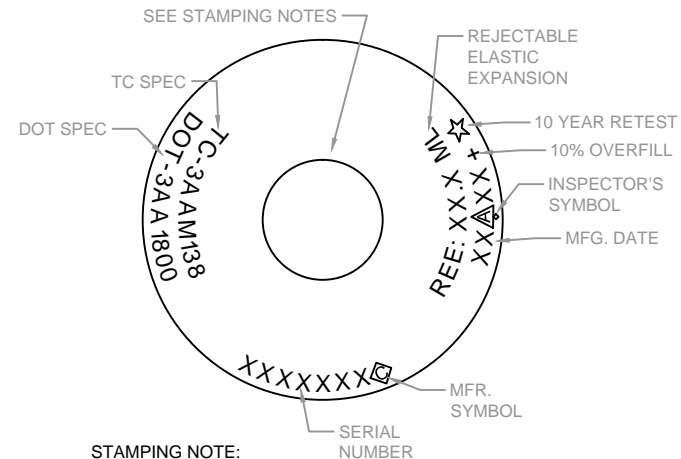
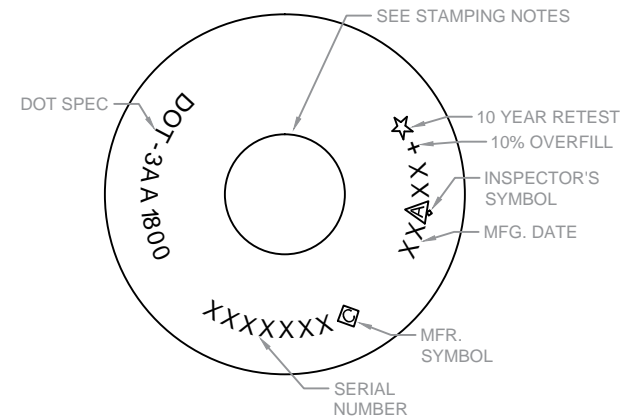
SPECIFICATION	DOT-3AA	TC-3AAM
WEIGHT	10.0 LBS NOM - 10.9 LBS MAX	4.54 KG NOM - 4.94 KG MAX
CAPACITY	295 CU IN MIN.	4.84 LITERS MIN.
SERVICE PRESSURE	1,800 PSIG	138 BAR
TEST PRESSURE	3,000 PSIG	20.70 MPa

NOTES:

- MATERIAL 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
VAPOR BLAST
ZINC PHOSPHATE PER TT-C-490 AND FOR A MIN OF 1000 MG PER SQ FT
- EXTERNAL FINISH SHOTBLAST
PAINT FOR 3H HARDNESS AND PER WORK ORDER
- PACKAGING PLUG INLET WITH 1" NGT PLUG
- THREADS TO CONFORM TO MIL-P-7105.

**CONFIDENTIAL
DO NOT DUPLICATE**

**NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY**



STAMPING NOTE:

- CENTERLINE OF STENCILING IS TO BE 1.000" FROM THE NECK O.D. OF THE CYLINDER.
- SERIAL NUMBER PREFIX ST AND 1 SPACE BETWEEN ST AND NUMBER.

INCHES X 25.4 = MILLIMETERS (mm)
PSI X 0.06895 = BAR
PSI X 6.895 = KILOPASCALS (kPa)
LBS X 0.45359 = KILOGRAMS (kg)

REV	DESCRIPTION	BY	DATE
		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
APPD: DLH	10/6/16	TOLERANCES (EXCEPT NOTED)	TITLE: 295 CU.IN. (22 CU.FT.) DRAWN CYLINDER
APPD: JW	10/6/16	UNITS: INCHES (mm)	DATE: 10/6/16
SCALE: NONE			DRAWING NUMBER: 3240518-XX