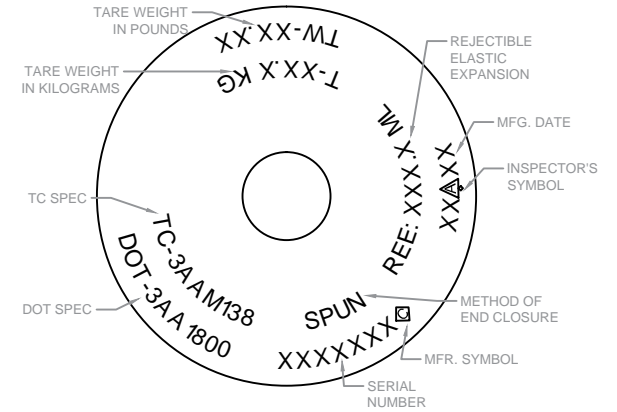


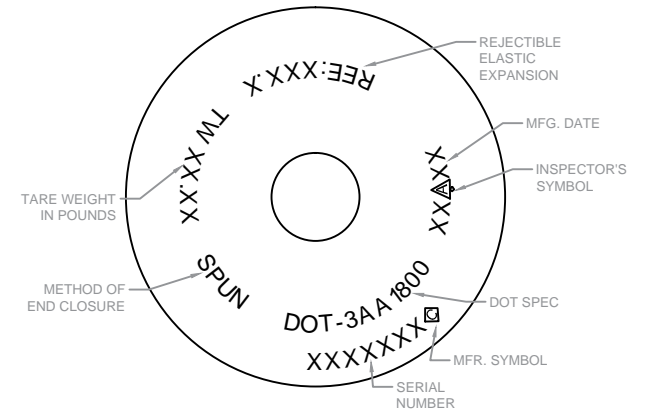
DOT/TC STAMPING LAYOUT

(NOT TO SCALE)
CHARACTER HEIGHT: 5/16"



DOT STAMPING LAYOUT

(NOT TO SCALE)
CHARACTER HEIGHT: 5/16"



| SPECIFICATION | DOT-3AA | TC-3AAM |
|------------------|---------------|-------------|
| WEIGHT | 32 LBS NOM | 14.5 KG NOM |
| VOLUME | 660 CU IN NOM | 10.8 L NOM |
| SERVICE PRESSURE | 1,800 PSIG | 138 BAR |
| TEST PRESSURE | 3,000 PSIG | 20.68 MPA |

**CONFIDENTIAL
DO NOT DUPLICATE**

**NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY**

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST
PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)
RUBBER BAND / PALLETIZE / STRETCH WRAP

NOTES:

1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).

| 3 | REV CYLINDER LENGTH TOLERANCE | DLH | 10/18/16 |
|-----|-------------------------------|-----|----------|
| REV | DESCRIPTION | BY | DATE |



HUNTSVILLE FACILITY
521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA

| | | | |
|------------------------------|---------------------------|---|-------------------------------------|
| DRWN: D. HARRIS | TOLERANCES (EXCEPT NOTED) | TITLE 15 LB. CO2 SPUN (BILLET TUBE) CYLINDER | DRAWING NUMBER 2740724-55 |
| APPD: <i>DLH</i> 10/18/16 | UNITS INCHES (mm) | DATE 11/3/10 | |
| APPD: <i>JW</i> 10/18/16 | SCALE NONE | | |