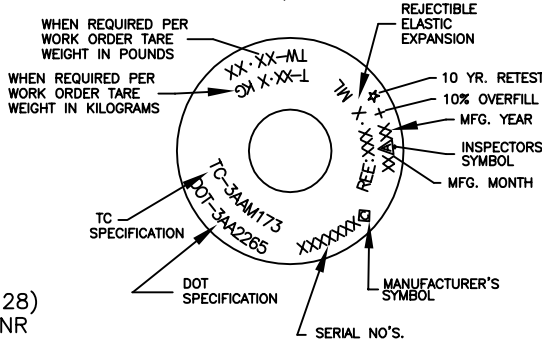


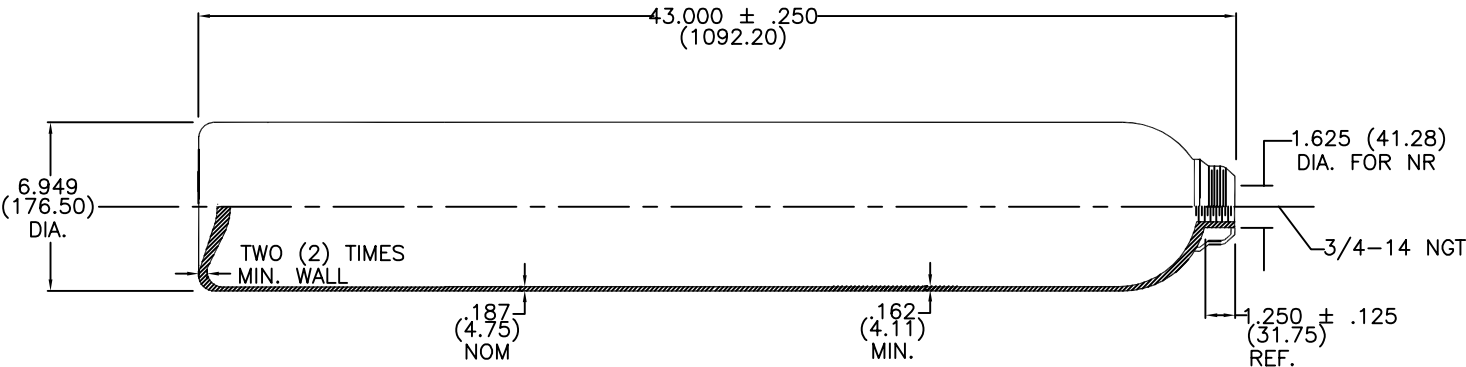
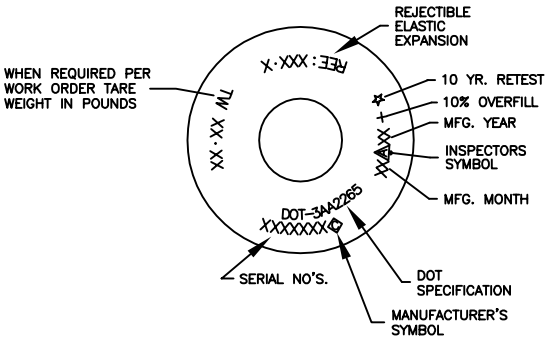
DOT/TC STAMPING LAYOUT

(NOT TO SCALE)  
CHARACTER HEIGHT:  
5/16"



DOT STAMPING LAYOUT

(NOT TO SCALE)  
CHARACTER HEIGHT:  
5/16"



SPECIFICATION	DOT3AA	TC3AAM
WEIGHT	62 LBS NOM	28.12 Kg NOM
VOLUME	1,379 CU IN NOM	22.60 L NOM
SERVICE PRESSURE	2,265 PSIG	173 BARS
TEST PRESSURE	3,775 PSIG	26.03 MPa

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST  
PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)  
RUBBER BAND / PALLETIZE / STRETCH WRAP

- NOTES:
1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
  2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).

**CONFIDENTIAL**  
**DO NOT DUPLICATE**

**NON-CONTROLLED DOCUMENT**  
**QA/PC DEPARTMENT**  
**REFERENCE ONLY**

2	REV. SIDEWALL	DLH	1/20/14
REV	DESCRIPTION	BY	DATE
UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)			
DECIMAL ± .01	TITLE	125 FT <sup>3</sup> BILLET PIERCED	
ANGULAR ± 1 DEG	DATE	DRAWING NUMBER	3740743-50
SCALE NONE	11/9/09		

DRWN. D. HARRIS  
CHKD. DLH 1/20/14  
APPD. FW 1/20/14  
SCALE NONE